

Innovation Centre for Additive Manufacturing

S I N G A P O R E P O L Y T E C H N I C

Driving innovations in Additive
Manufacturing through
collaborations

SINGAPORE
POLYTECHNIC | **SP**

The aims of ICAM are to advance the:

- ✓ technology adoption
- ✓ capability development

of Add Mfg for manufacturing industries by leveraging on Singapore Polytechnic's strength in engineering.



About Us

Innovation Centre for Additive Manufacturing
(ICAM)



The Opportunity

Additive Manufacturing

- Additive Manufacturing (Add Mfg) is a rapidly evolving technology.
- It is reaching a wider range of manufacturing sectors with potential benefits to various applications.
- Thus, companies are exploring Add Mfg to complement their businesses.

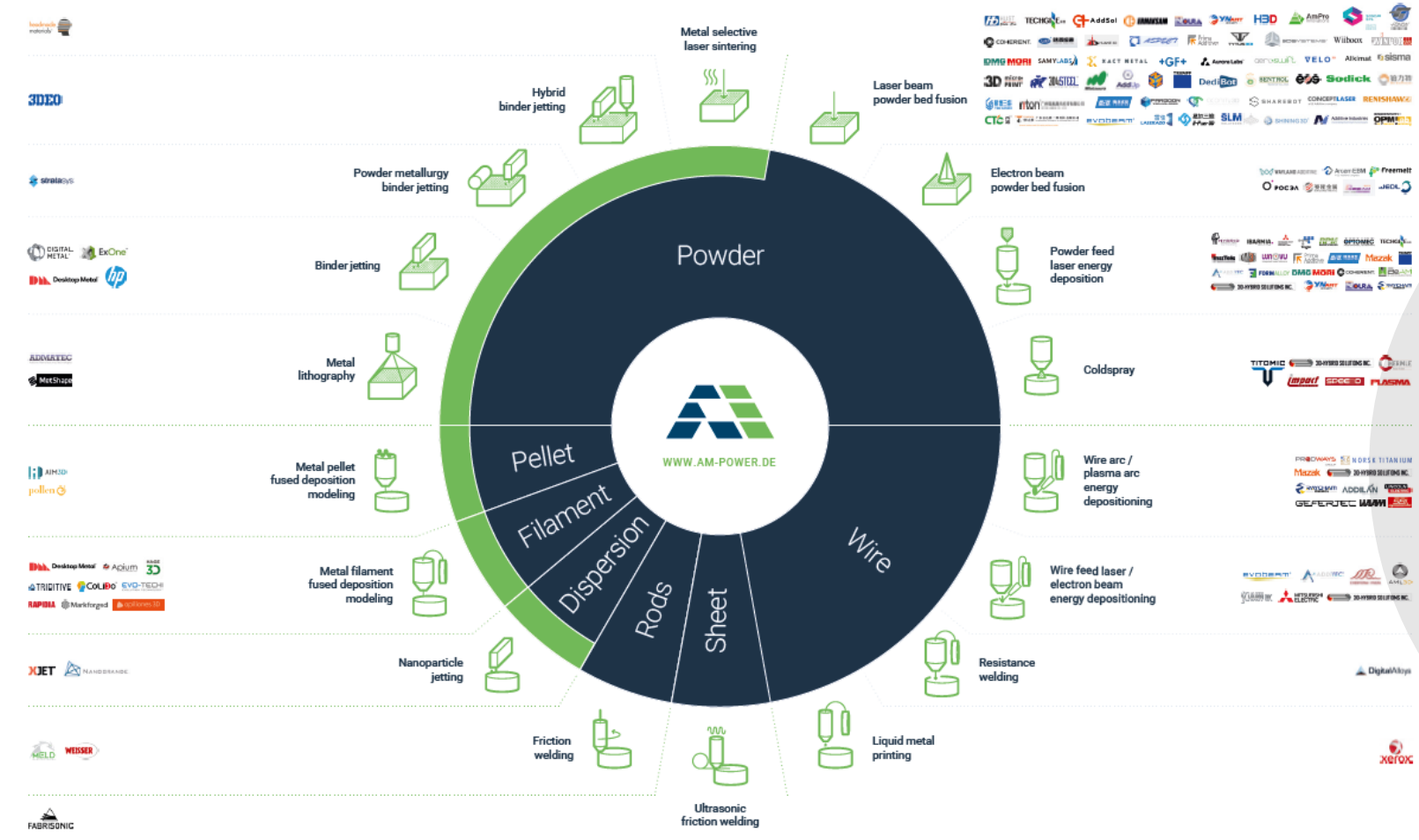


Our Solution

Industry-Orientated Projects

- A collaboration between SP and industries is beneficial to enterprises to drive innovations in Add Mfg.
- Bringing Add Mfg solutions to meet the critical specifications of the industrial applications.
- Bridging the gap in talent development to meet the requirement of the Add Mfg skilled workforce.

Metal Additive Manufacturing Technology Landscape



50%
of the known Add Mfg processes are based on Metal Powder

● Binder
● Metal

Download pdf at:
www.am-power.de
Version V4.0 October 2019
Number of technologies: 18
Number of suppliers: 120

AMPOWER INSIGHTS

SP ICAM End-to-End Add Mfg Technology Deployment



Partners:

SIEMENS
AMTC



RENISHAW
apply innovation™

DMG MORI

NAMIC
NATIONAL ADDITIVE MANUFACTURING
INNOVATION CLUSTER



and many
more

Our Add Mfg Capabilities



Powder Bed Fusion Processes

Systems: EOS M100 &
Renishaw AM400

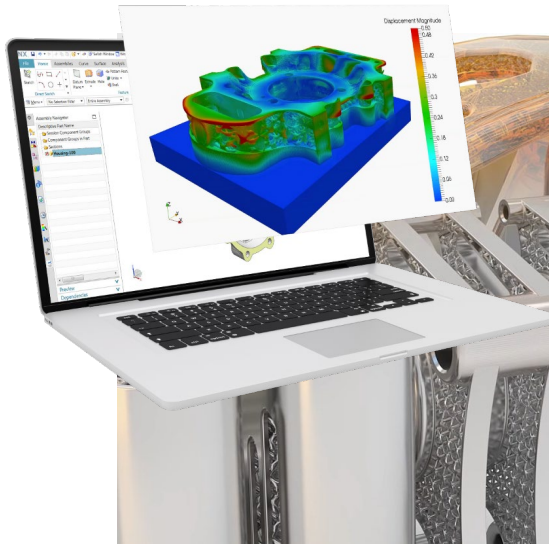


Directed Energy Deposition
Process

System: DMG Mori Lasertec 65
3D Hybrid

*TBC

Our Add Mfg Capabilities (cont.)



Softwares

Autodesk Netfabb

Materialise Magic

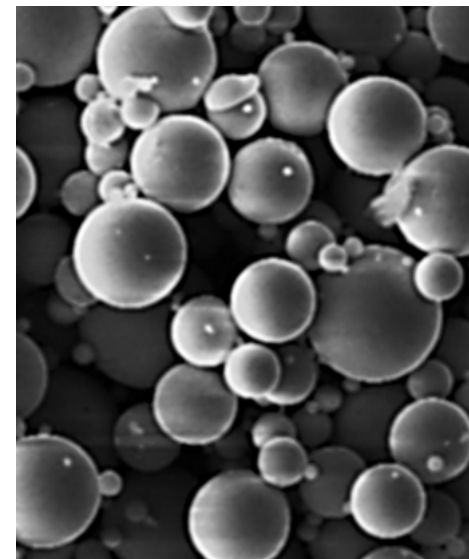
Siemens NX



Metal Powder Production

High Pressure Inert Gas
Atomisation

(Metal Powders for Add Mfg)

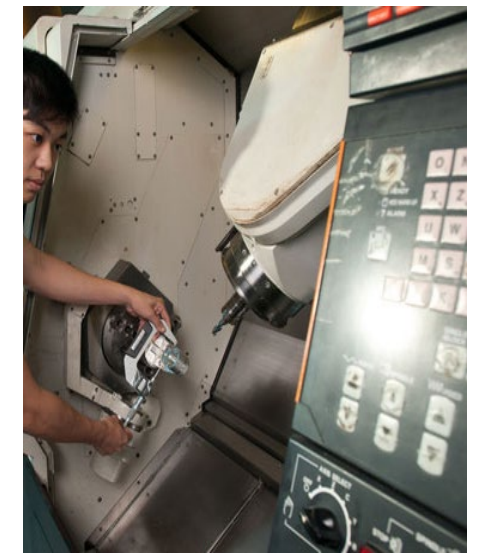


Material Characterisation

Particle Size & Shape Analysis

Chemical & Composition
Analysis

Mechanical Testing



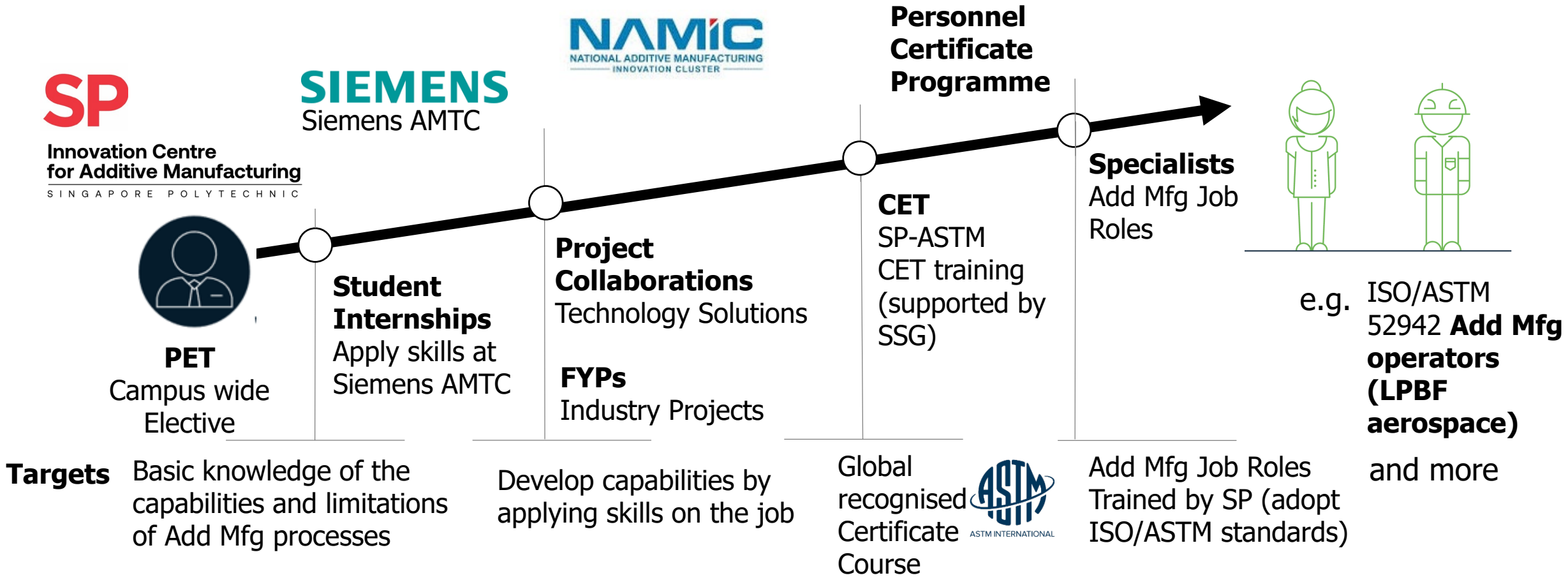
Machining Capabilities

CNC Machining

Metrology



ADD MFG EDUCATION AND WORKFORCE DEVELOPMENT



Powder Bed Fusion Process



Galvo Housing

Material: AlSi10Mg

Cycle time: 19 Hrs



Lampshade

Material: Stainless Steel

Cycle time: 4 Hrs 45 Mins

Directed Energy Deposition Process

DMG MORI



Turbine Housing

Made by: Lasertec 65 3D

Material: 316L (1.4404)

Cycle time: 5 Hrs 50 Mins



Turbine Shell

Made by: Lasertec 65 3D

Material: 316L (1.4404)

Cycle time: 6 Hrs 30 Mins

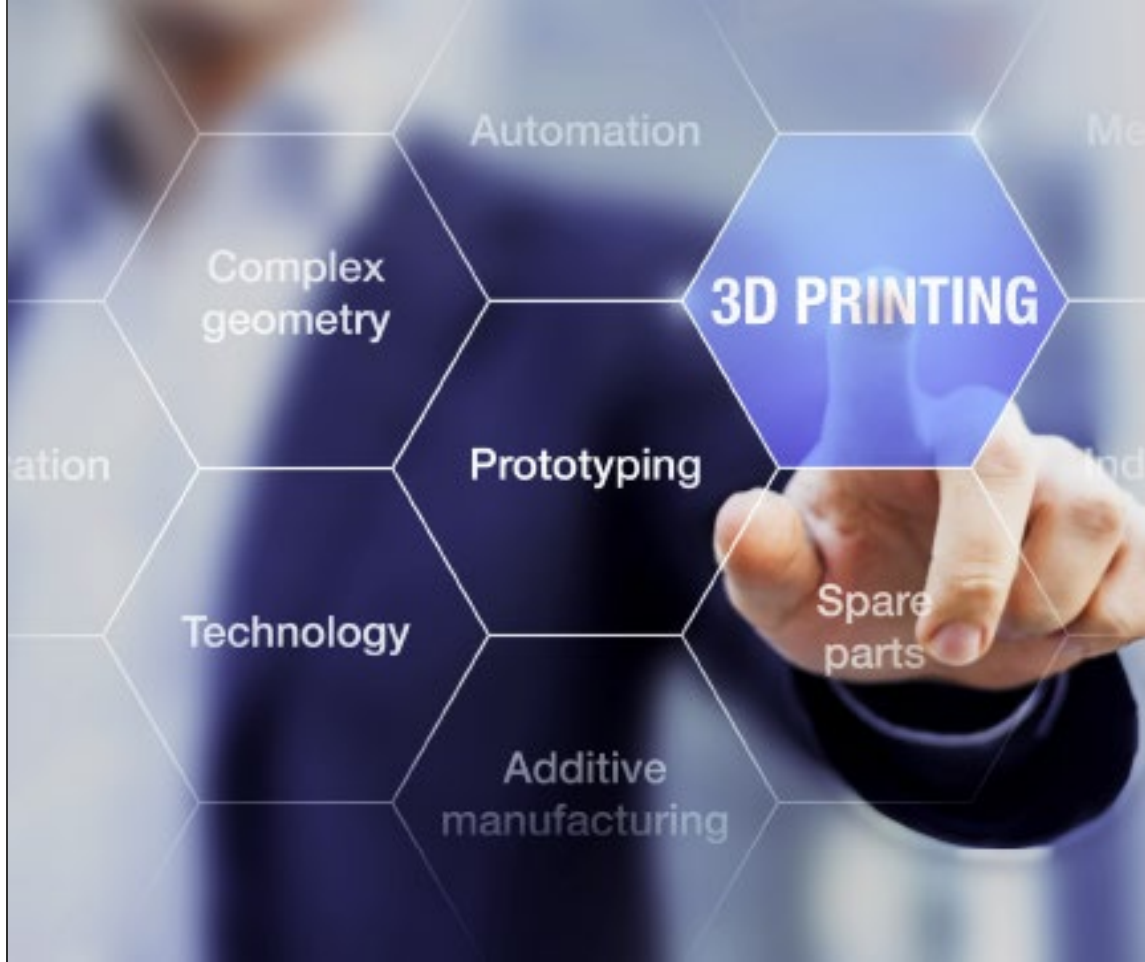


Drill Bit

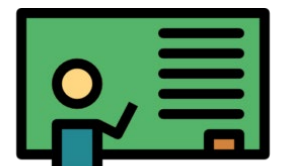
Made by: Lasertec 65 3D

Material: 316L + Inc 626

Cycle time: 18 Hrs



Project Collaboration



Training Programmes



Industry Consultancy



Student Internship



What We Do

Innovation Centre for Additive Manufacturing

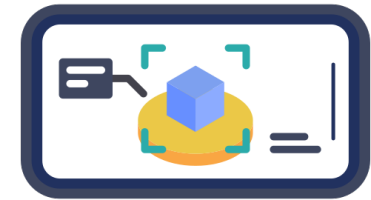


Project Collaboration & Industry Consultancy

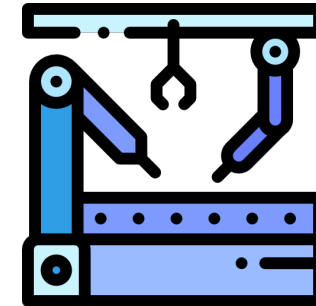
Industry-Orientated Projects



Co-location Scheme



Material & Process Development



Concept Validation and Technology Refinement

SP

PACE
ACADEMY

Additive Manufacturing Professional Certificate Course (SP – ASTM)

Training Programmes

Related to Additive Manufacturing

Additive Manufacturing Professional Certificate Course

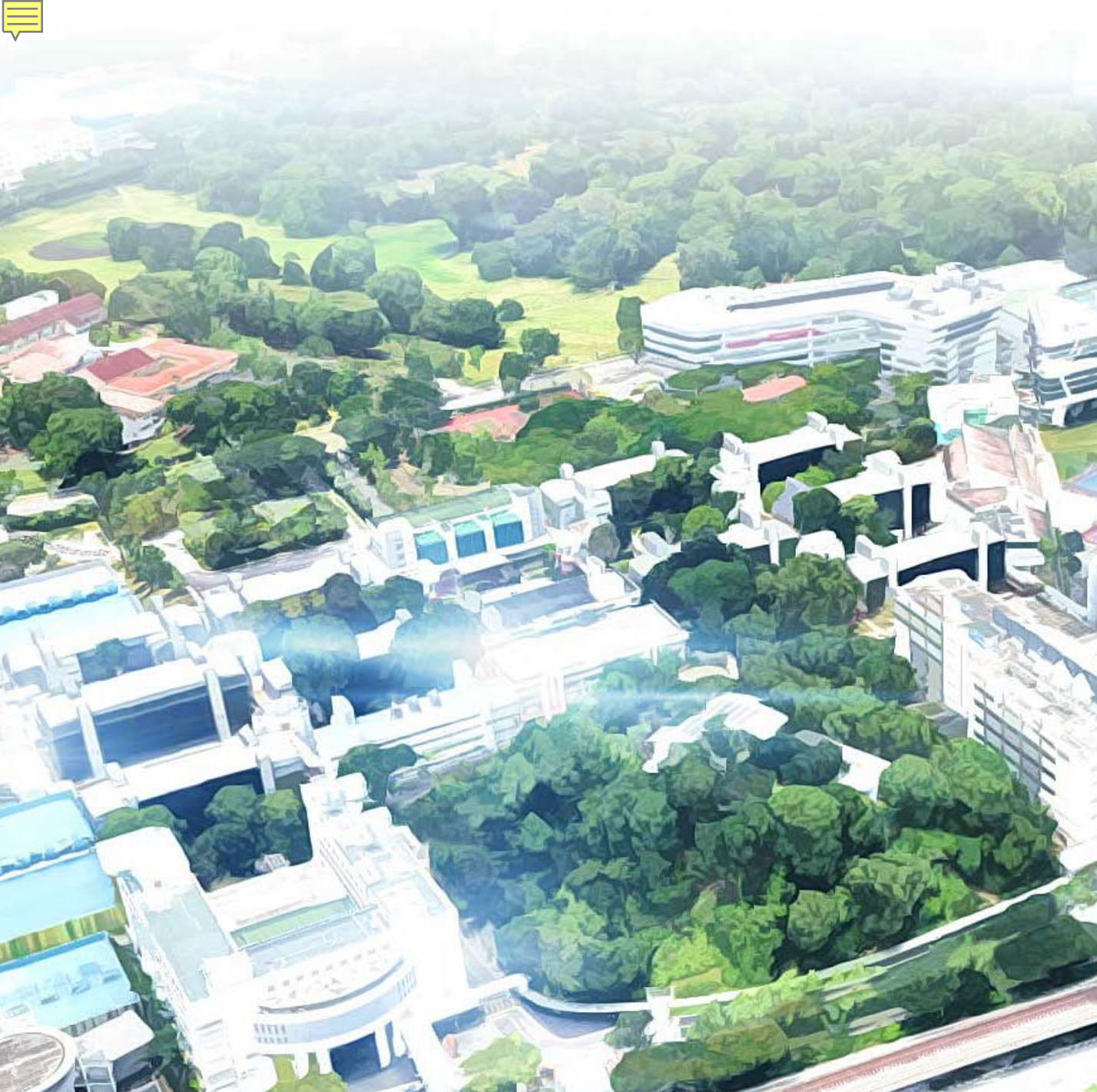
Provide learners who have working experience in manufacturing to cover all the general concepts of the additive manufacturing process chain

Jointly offered by:



Topics

1. Additive manufacturing process overview and standard terminology
2. Design and simulation
3. Additive manufacturing feedstock
4. Metrology and post-processing
5. Mechanical testing
6. Additive manufacturing safety
7. Non-destructive inspection
8. Qualification and certification



Innovation Centre for Additive Manufacturing

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Thank You !

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